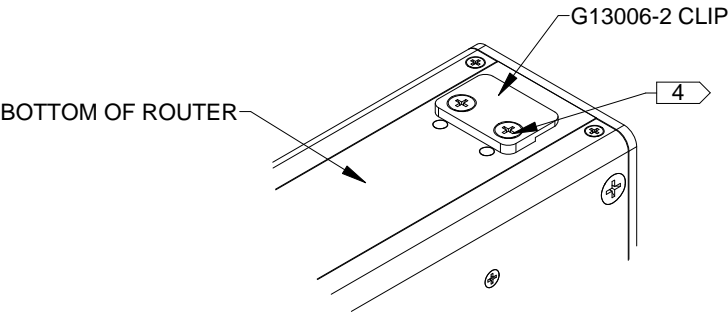
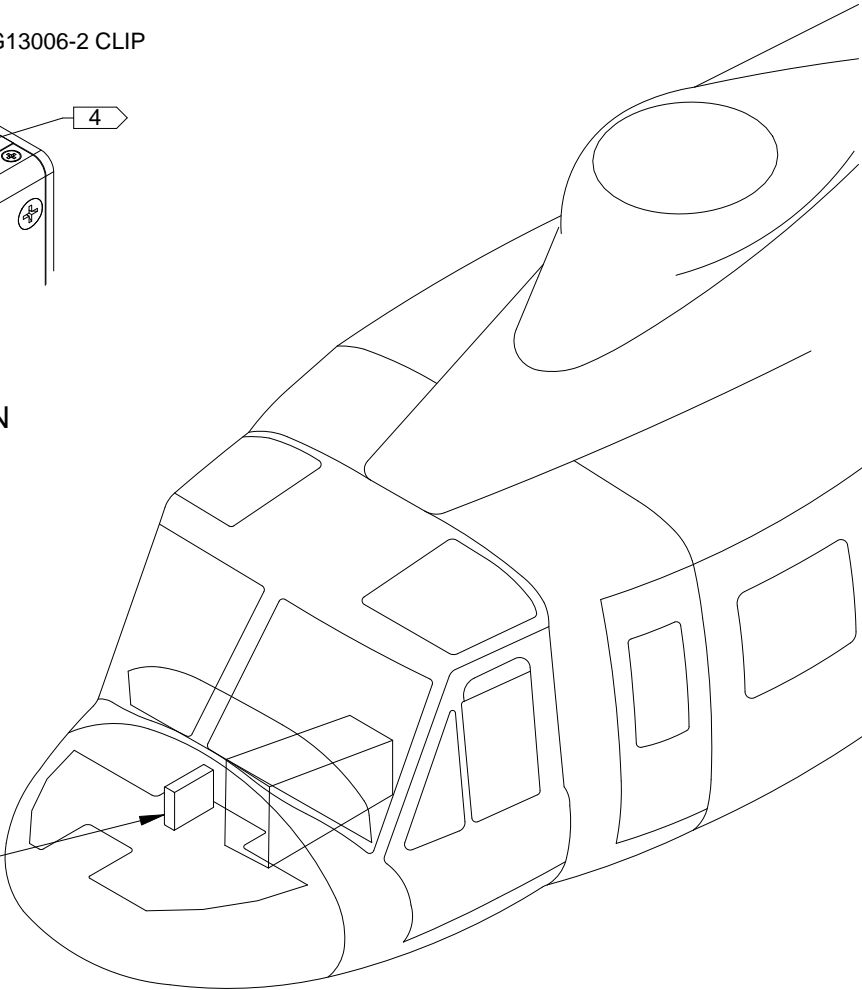
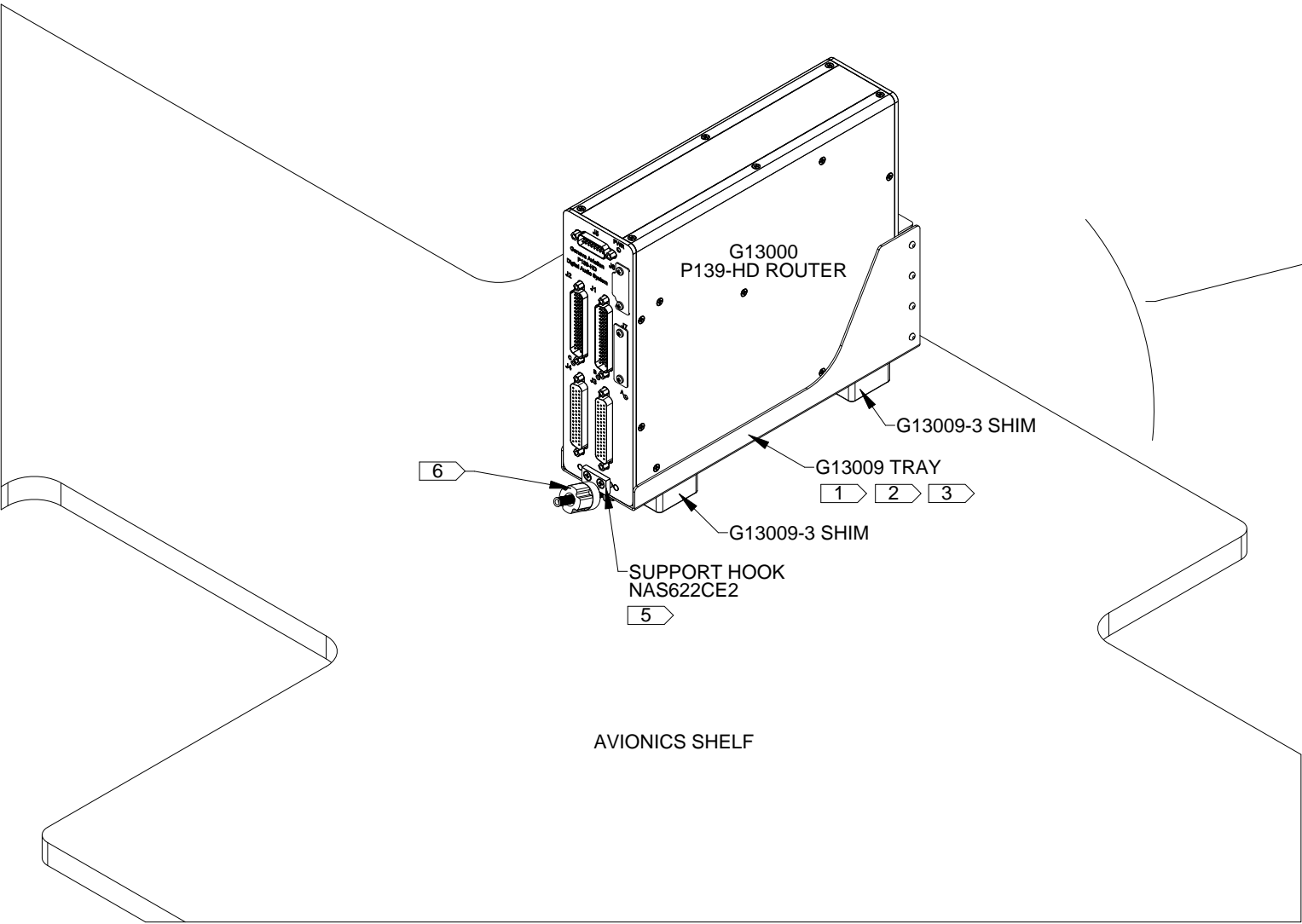


REVISIONS		
REV	DESCRIPTION	APPROVED/DATE

- 1
- LOCATE TRAY G13009 TO AVOID EXISTING STRUCTURES AND DEVICES INSTALLED. ORIENTATION OF THE TRAY IS AT THE INSTALLERS DESCRETION.
- 2
- USING TRAY AS A GUIDE, LAYOUT AND INSTALL (4) #10-32 INSERTS, NAS1832-3-3, BELL 80-004-2-12 OR 80-005-2-12. INSTALL INSERTS IN ACCORDANCE WITH BELL REPAIR MANUAL.
- 3
- MOUNT TRAY TO DECK USING (2) SHIMS G13009-3 AND (4) MS24693S276 #10 x 1.0 FLAT HEAD SCREWS.
- 4
- INSTALL CLIP G13006-2 TO BASE OF ROUTER USING (2) #8-32 X .62 FLAT HEAD SCREWS (MS24693S51)
- 5
- INSTALL SUPPORT HOOK NAS622CE2 TO FRONT OF ROUTER USING (2) #6-32 x .5 FLAT HEAD SCREWS MS24693S28.
- 6
- SECURE ROUTER TO TRAY



CLIP INSTALLATION



INSTALLATION INSTRUCTIONS

THIS INSTALLATION PROVIDES MOUNTING PROVISIONS FOR THE G13000 P139-HD ROUTER IN THE FWD AVIONICS BAY FOR BELL 204, 205, 212, 214 & 412 SERIES HELICOPTERS.

LOCATION SHOWN IS FOR REFERENCE ONLY, EXACT PLACEMENT IS DEPENDENT ON OTHER PRE-EXISTING INSTALLED EQUIPMENT. IT IS THE INSTALLERS RESPONSIBILITY TO MAKE SURE THIS INSTALLATION DOES NOT INTERFERE WITH OTHER INSTALLED EQUIPMENT.

MAINTAIN 2 E/D EDGE MARGIN FOR ALL MOUNTING HOLES.

WEIGHT OF INSTALLED COMPONENTS INCLUDING ROUTER BOX = 5.0 LBS

ARM IS DEPENDENT ON MOUNTING LOCATION

BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±1/8" X ±.050 ±2° XX ±.030 XXX ±.010	DRAWN CLB	DATE 3/02/12	 Title P139-HD BELL 204 - 412 INSTALLATION	
	CHECKED	DATE		
	Design	DATE		
	Approval CLB	DATE 3/02/12	Drawing Number G13008	REV --
THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC.			Pro No: GA182	SIZE D
			Scale: 1:1	Sheet 1 of 1